



Warren Paint and Color Co.

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Product Data Sheet

1603
Satin Enamatex
Latex Semi-gloss Enamel

Available in a Wide Range of Colors
Top Quality
Excellent Washability

Satin Enamatex is the premium latex semi-gloss enamel in the Warren line of products. It is ready to use after stirring, flows on smoothly, and dries to a rich finish that is dry to touch in less than one hour. It is washable, scrubable, and stain resistant after 30 days, and has very low odor

- Surface Preparation:** Remove all dirt, grease, and loose, peeling paint. Sand previously painted surfaces. For best results, prime with the appropriate Warren primer. Use *Vitric Enamel Undercoater* to prime wood and surfaces previously painted with oil-based enamel. *Satin Walco Primer/Sealer* is excellent for new drywall and concrete. *Super Block Filler* is best for unpainted concrete block and rough concrete. Use a *Metalcoat* primer over steel or aluminum. Allow adequate dry time before finishing with *Satin Enamatex*. Self-priming is possible over drywall, plaster, and concrete.
- Mixing and Thinning:** Stir or shake well. Thin sparingly with water to spray. Do not over-thin.
- Application:** Brush, roll, spray. Thin as directed. Apply between 50 and 90°F with the relative humidity less than 80%. Cover objects in the vicinity of painting to avoid paint drips or spatters.
- Dry Time:** One hour to touch. Two hours to handle. 24 hours hard
- Recoat Time:** After eight hours.
- Appearance:** Rich semi-gloss white film.
- Pigmentation:** Rutile titanium dioxide.
- Vehicle:** Vinyl acrylic copolymer emulsion.
- % Solids by Weight:** 48.5
- % Solids by Volume:** 35.3
- Coverage:** 404 square feet per gallon at 1.4 mils DFT (100% transfer and zero profile). Realistically 75-150 square feet per gallon over extremely rough surfaces. Approximately 400 square feet per gallon is possible over previously primed or painted drywall.
- V.O.C.:** 0.72 lb/gal (86 g/l) with water; 1.65 lb/gal (197 g/l) without water.
- Cured Film Properties:** Tough, flexible film with good washability.
- Standard Packaging:** One gallon cans. Fives and drums are available by special order.