



## Warren Paint and Color Co.

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### Product Data Sheet

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**HS 15736**  
**Cameo White**  
**High Solids Enamel**

*Excellent Adhesion to Properly Prepared Steel*  
*Quick Drying and Complete Coverage in One Coat*  
*Good Abrasion, Corrosion, and Chemical Resistance*

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*High Solids Cameo White Enamel* is designed to provide excellent protection to properly prepared steel surfaces. The quick dry time and good corrosion resistance of this coating make it an excellent choice for the demanding transportation equipment manufacturer or industrial maintenance engineer. *High Solids Cameo White Enamel* cures quickly to a tough, chemical, and corrosion resistant finish and requires no primer in some cases. Similar products are available in other colors by special order.

- Surface Preparation:** Remove all dirt, scale, grease, and moisture. Commercial blast, sand, or power brush for best results. Prime with a Warren *Metalcoat* primer for best results.
- Mixing and Thinning:** Stir or shake well. Mix 8 to 1 with *V13707, Urethane Hardener* for best sun and chemical resistance properties. Pot life is one hour. Thin up to 15% with *S 31, Xylene Blend* or one of the many other specially formulated Warren reducers to spray. *S 7, Acetone* may be used to thin and keep VOC below 3.5 lb/gal. Ideal conventional spraying viscosity is 20-60" #2 Zahn depending on equipment. Do not thin when using airless equipment. Thin with Warren's *S 40, High Flash Naphtha* to brush or roll or in very hot conditions. Do not over-thin.
- Application:** Brush, roll, spray. Thin as directed for conventional or H.V.L.P. spray. Airless and conventional are preferred spray methods. Apply between 50 and 95°F with the relative humidity less than 80%. Do not expose to dew or rain within one hour after painting. Humidity can exceed 80% and dry times can be shortened if heat (no more than 250°F) is applied after application.
- Dry Time:** 30 minutes to touch. One hour to handle. Eight hours hard.
- Recoat Time:** After four hours with an approved Warren enamel. See your Warren representative for others.
- Appearance:** High gloss off-white film.
- Pigmentation:** Titanium dioxide.
- Vehicle:** DCO/soya alkyd resin in an aromatic, acetate, ketone solvent blend.
- % Solids by Weight:** 66.1
- % Solids by Volume:** 52.7
- Coverage:** 403 square feet per gallon (mixed) at 2.1 mils DFT (100% transfer and zero profile).
- V.O.C.:** 3.02 lb/gal
- Cured Film Properties:** Tough, durable film with good adhesion and corrosion resistance over steel and other substrates.